

# **Sampling Station Manual**

**“SAMPLING STATION”**

**Developed By**



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# 1 Introduction

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This document is the functional specification for the remote AxiBatch HMI for a front end loader.

## **1.1 License Agreement**

The MultiWeigher 7 Sampling and Screening Station software is licensed to the end user to be installed on one computer per individual license. This software requires registration whereby the installed computer ID is required.

## **1.2 Publishing Rights**

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## 1.4 Definitions

|                         |   |
|-------------------------|---|
| <b>SAMPLING STATION</b> | Station that consists of a Computer running Sampling Station Software that communicates to a Scale. |
| <b>SCALE</b>            | Weighing device   |
| <b>SAMPLE SET</b>       | A weighthment of X samples in a group.  |

## 1.5 Features

*MultiWeigher 7* is designed to run on a Microsoft Windows operating system. The MultiWeigher 7 software package was written using Microsoft C# and requires Net Framework 4 to run. This software should run on most Microsoft operating systems that use NetFramework 4, which includes XP Service Pack3, Windows 7. The software was designed to meet the growing needs and requirements for weight and data capture in industry today.

The MultiWeigher 7 Sampling and Screening software is capable of taking samples and storing the results into a database or scv file. It is capable of connecting to most scales that have a serial or ethernet port.

*Operating Systems*

The MultiWeigher 7 software can run on any Microsoft Operating Systems like: Windows 7, Windows 2000, NT, XP Professional SP3, XP Home Edition SP3 and Vista.

*Visually Appealing*

The software utilises soft Pascal colors in bold text for the identity of the target, under, over and erroneous weights. OK weights in olive, Under in orange, Over in red and Errors are inverse solid red blocks.

*Various Products*

The MultiWeigher 7 software can be used to collect weight data from any scale that can print weight data via a serial or ethernet port.

*Various Protocols*

The data string input to the computer from the weight scale can be modified to suit any piece of weighing equipment, from any scale

manufacturer as long as the scale is fitted with a serial interface. The serial interface can be any one of the following:

- A) RS232 Serial Output and Serial I/O.
- B) RS485 Serial Output and Serial I/O.
- C) RS422 Serial Output and Serial I/O.
- D) Ethernet TCP/IP, Modbus and Port Address.

*Data Bases*

The MultiWeigher software package stores its data in a comma delimited text format which can be easily read by products like MS Excel. The data recorded is: Weight, Time, Date, Product, Operator, Station and Errors. These records can either be printed or viewed on the monitor screen.

*Reports*

Reports can be viewed, printed and sorted by Date, Month, Operator, Product, Table, Station, Transaction, Transaction summary or Custom Extra data fields.

## **1.6 Hardware Requirements**

### **1.6.1 Minimum Computer Hardware Requirements**

- Intel Pentium® 2.2GHz or AMD equivalent Processor
- 17" TFT Colour Monitor
- 50 MB Free (minimum install) Hard Drive Space
- 256 MB Scratch "Temp" space
- 512 MB RAM
- 512 MB Virtual Memory Space
- 32+ MB Graphics Card
- 10/100 MB Ethernet
- Multiple USB ports
- CD/DVD ROM Drive

### **1.6.2 Recommended Computer Hardware Requirements for Windows 7**

- Intel Core i7 chip (4 Core)
- 19" TFT Colour Monitor
- 250GB (100 MB Free Hard Drive Space)
- 4GB RAM
- 10/100/1000 Ethernet

- Multiple USB ports
- CD/DVD ROM Drive

### **1.6.3 Other Hardware Requirements**

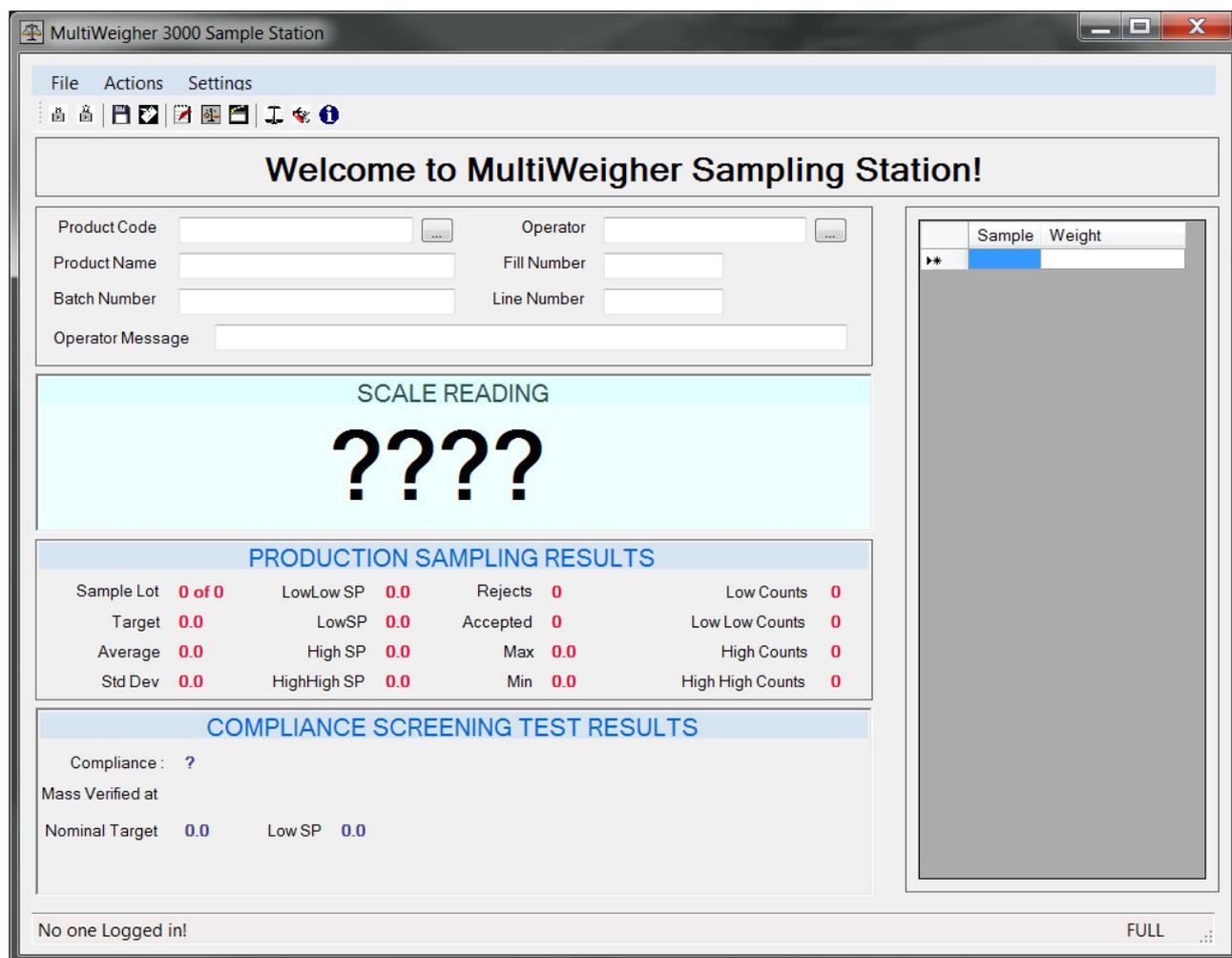
- Weight Scale/s with Serial RS232/RS485/RS422 Option Fitted
- Multi-port Serial to Ethernet Device Server (i.e. Sena, Moxa, Lantronix)
- Serial to Ethernet data cables for each Weight Scale/s.
- Personal Computer with a running Windows Operating System

## 2 Sampling Station Software

### 2.1 Launching Sampling Station



Double Clicking the Multiweigher Sampling Station icon on the desktop will launch the Multiweigher 7 Sampling and Screening software package. The screen below will be displayed



**NOTES**

*MultiWeigher 7 Sampling Station Licenses*

**FULL** > this allows Sampling Station to connect to the Multiweigher 3000 Server and Database Engine remotely. Data will be stored in the Database Server which can be accessed by Multiweigher softwares.

*CSV > basic stand alone Sampling Station allows the user to store the data in CSV files. Email feature is also enabled.*

*DEMO > this is the mode which the software will go into when first installed and not registered. It will allow the features as CSV but limited. However the weight logging function is enabled to sample weights continuously and store them in a CSV file.*

## 2.2 Logging In

MultiWeigher 7 Sampling Station software identifies three user levels and their passwords for authentication and protection.



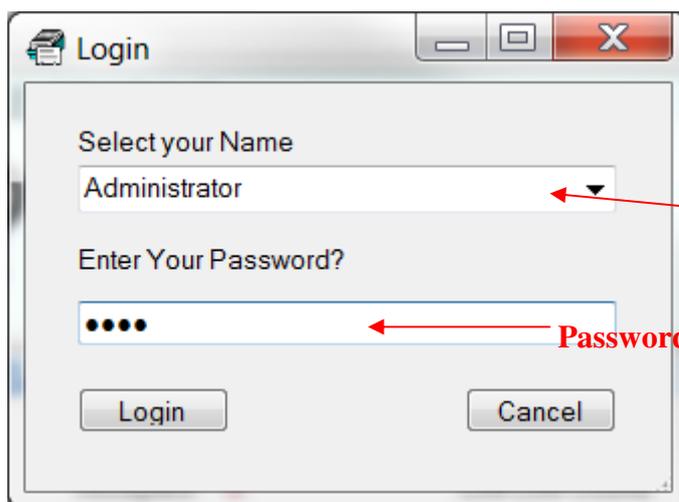
**Level 1**      **Operator** user name only gains access to performing the sampling and screening functions and some very basic settings.



**Level 2**      **Administrator** user name has access to the same functions as the operator plus access to most of the settings.



**Level 3**      **Technician** user name gains full access..



**Level 1 - Operator**  
**Level 2 - Administrator**  
**Level 3 - Technician**

**Password Required**

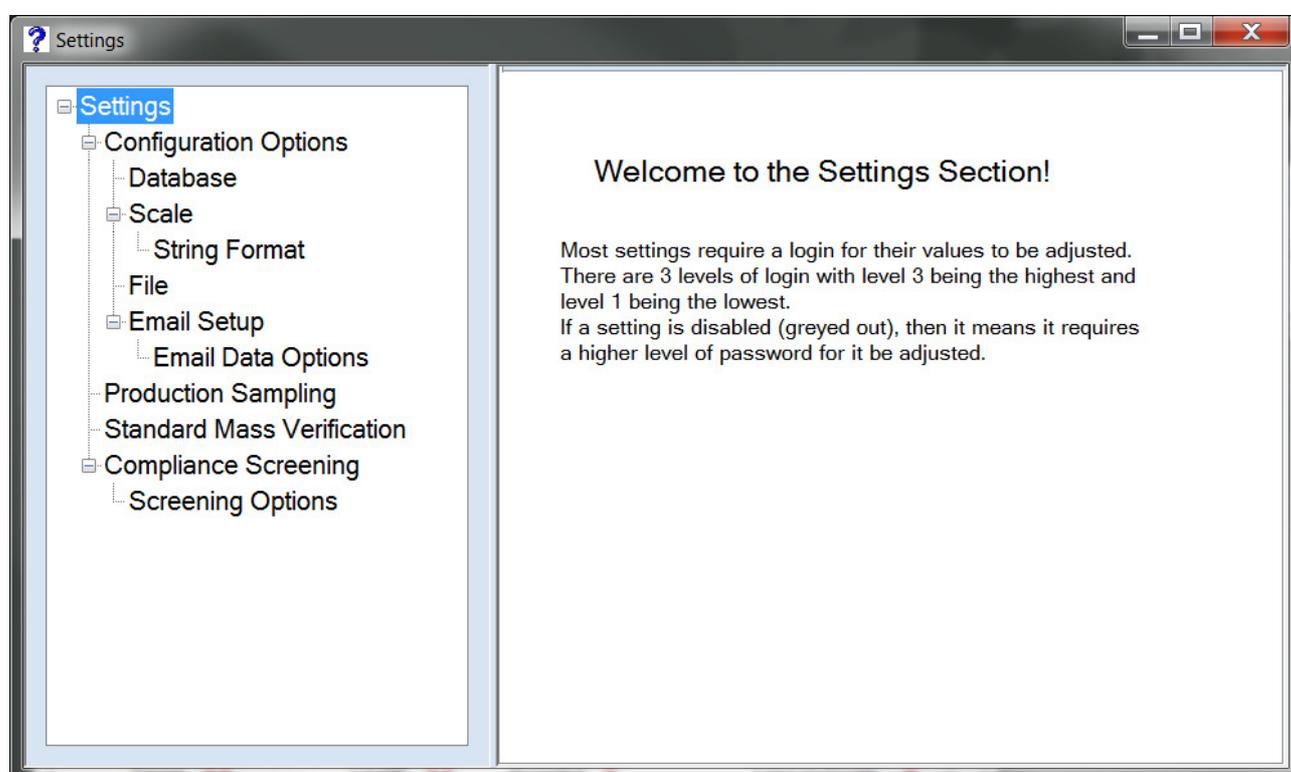
The MultiWeigher 7 Sampling software will automatically come with 3 user names. They are Operator, Administrator and Technician.

You can add additional Level 1 and 2 users using the Multiweigher Server Software if you use the full license.

When the login button has been pressed the MultiWeigher 7 Sampling software will identify which version has been installed and acknowledges the user and their level of access.

## 2.3 Accessing the Settings

To setup MultiWeigher 7 Sampling Station you will need to login to gain access to the "Settings" page. The following sections summarises each setting with access level shown.



To gain access to the settings screen click on Settings->Settings.

## 2.4 Simple Weight Wizard

This allows the function of basic sampling and allowing you to record individual weights to a comma delimited file or commonly know as a csv file.

This function is available in Demo, CSV and Full modes.

Before using this function the following areas may need to be setup ...

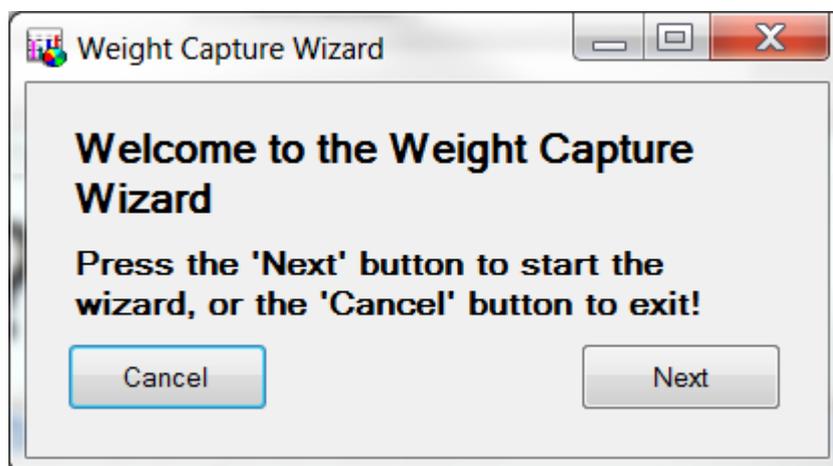
1. Settings ->Scale and String Format (This is to enable communications to the Scale if required)
2. Settings->Database (To setup either Database or CSV file for retrieving product codes and logins)

Please refer to the Settings section for more details.

To Access this function

Press Actions->Start Weight Logging

The following screen appears



To exit this operation press the "Cancel" button.

To continue press "Next"

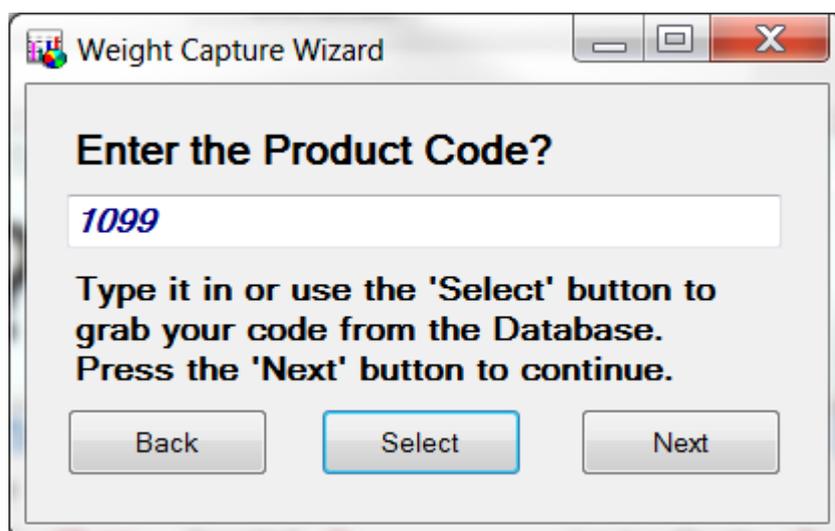
the following screen appears



either type in your name or use the login function to retrieve your name.  
when using the login function it will retrieve your user name from the following ...

1. Internal memory (Administrator, Operator or Technician)
2. Database (from the Multiweigher Database if the full version is purchased)

Press "Next" to continue



Either manually enter your product code or press the Select button.

Pressing the Select button will either access the

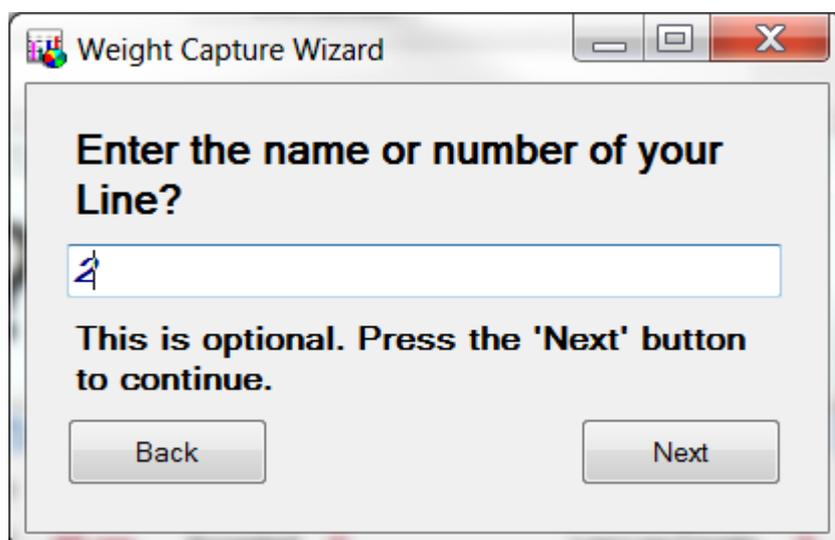
1. Products in a CSV file that you have already created.

## 2. Products in the Multiweigher Database.

In order to access products from a CSV file, it needs to be enabled in settings and correctly mapped and you must have at least the CSV or FULL versions of this software.

In order to access products from the Multiweigher Database, it needs to be enabled in settings and you must have at the FULL version of this software.

Press "Next" to continue.



Weight Capture Wizard

**Enter the name or number of your Line?**

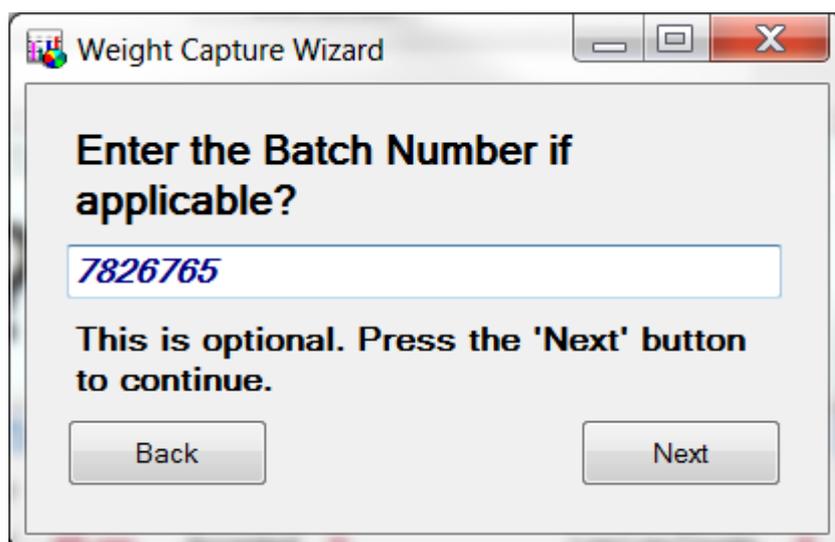
4

**This is optional. Press the 'Next' button to continue.**

Back Next

Here enter your line number. This is optional.

Press the "Next" button to continue.



Weight Capture Wizard

**Enter the Batch Number if applicable?**

7826765

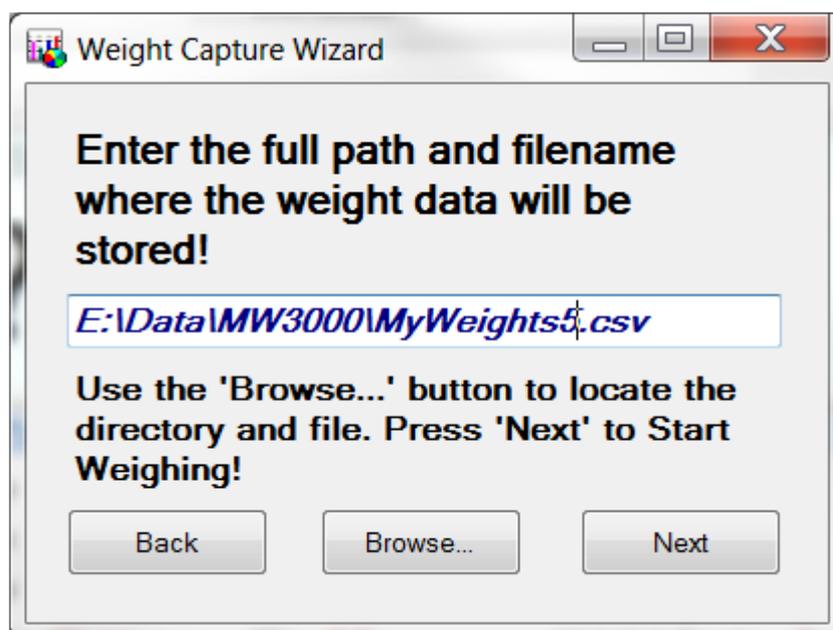
**This is optional. Press the 'Next' button to continue.**

Back Next

Here enter your Batch Number. This is optional.

Press the "Next" button to continue.

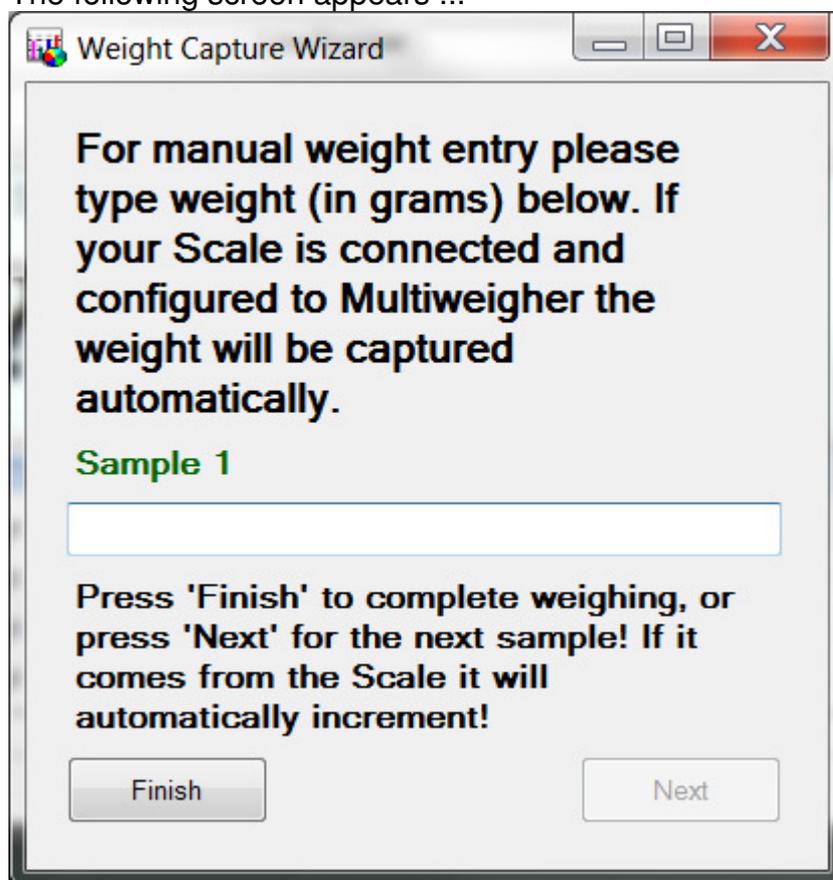
The following screens appears



Either type the full path and file name where these weights will be stored or use the Browse button to assist. You must have the csv extension.

Press the "Next" button

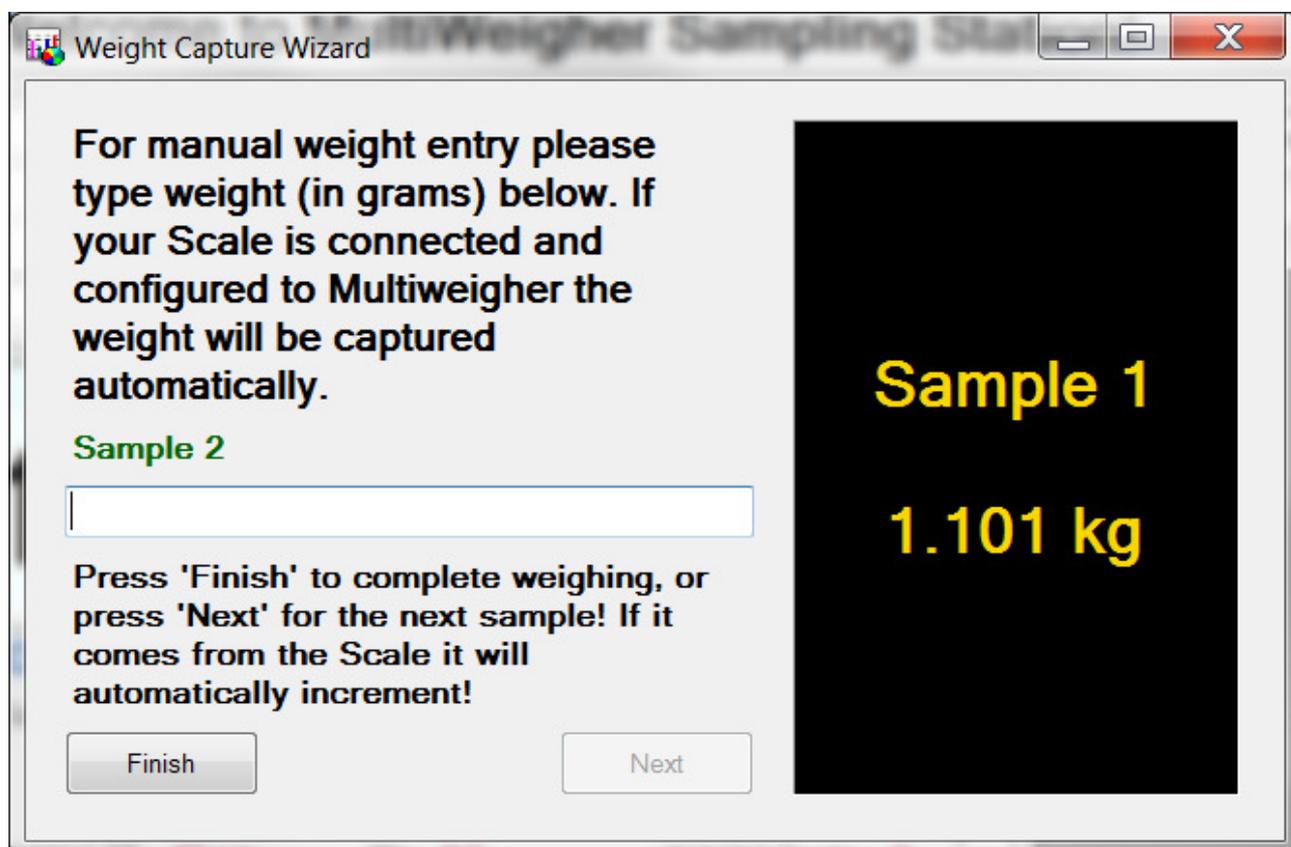
The following screen appears ...



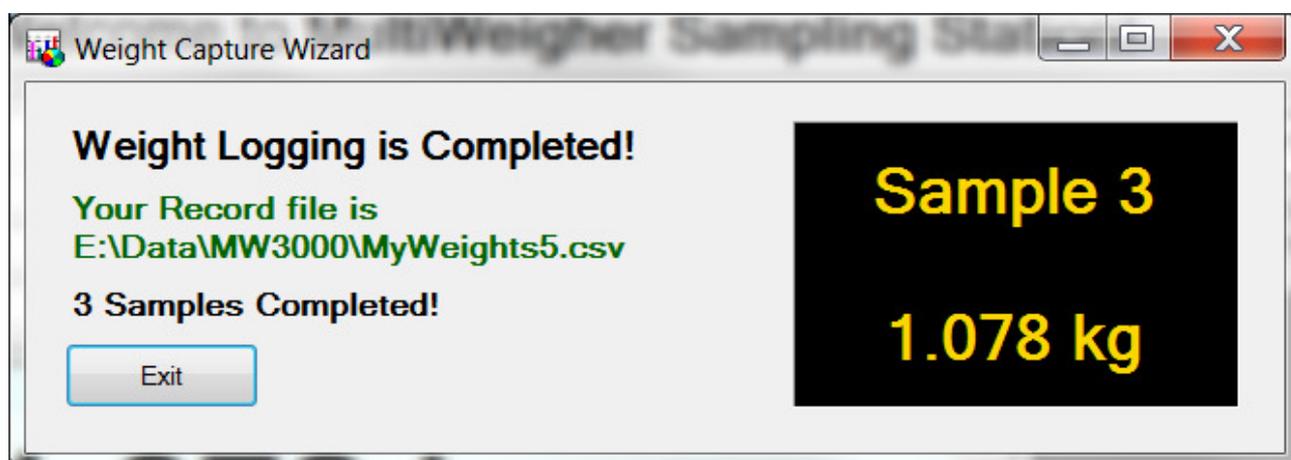
From here you can either type in your weights manually and press the "Next" button to add the next weight or you can get the Scale to automatically send the weight.

Once all your weights have been captured, press the "Finish" button to complete the process.

The following shows a weight that was sent by the Scale.  
It was added to Sample 1.  
Sample 2 is now being requested.



the following shows when finished



Press "Exit" to exit this screen.

The following is the excel file that was created ...

The screenshot shows a Microsoft Excel window titled 'MyWeights5.csv - Microsoft Excel'. The ribbon includes Home, Insert, Page Layout, Formulas, Data, Review, View, and Team. The Home ribbon is active, showing options for Clipboard, Font, Alignment, Number, Styles, Cells, and Editing. The spreadsheet area contains a table with the following data:

|   | A          | B       | C         | D      | E            | F            | G          | H           | I        | J |
|---|------------|---------|-----------|--------|--------------|--------------|------------|-------------|----------|---|
| 1 | Date       | Time    | Sample No | Weight | Product Code | Product Name | Batch Code | Line Number | Operator |   |
| 2 | 22/06/2011 | 4:59 PM | 1         | 1.101  | 1099         | Hot Pies     | 7826765    | 2           | Fred     |   |
| 3 | 22/06/2011 | 5:01 PM | 2         | 1.021  | 1099         | Hot Pies     | 7826765    | 2           | Fred     |   |
| 4 | 22/06/2011 | 5:01 PM | 3         | 1.078  | 1099         | Hot Pies     | 7826765    | 2           | Fred     |   |
| 5 |            |         |           |        |              |              |            |             |          |   |
| 6 |            |         |           |        |              |              |            |             |          |   |
| 7 |            |         |           |        |              |              |            |             |          |   |
| 8 |            |         |           |        |              |              |            |             |          |   |
| 9 |            |         |           |        |              |              |            |             |          |   |

## 3 Settings

### 3.1 Configuration Options

| Configuration Options | Station Name                                |
|-----------------------|---|
| Description           | Used to identify the Sampling Station       |
| Type                  | Text Box                                    |
| Level                 | 3   |
| License               | Available in all modes (DEMO, CSV and FULL) |
| Version               | 1.0   |

| Configuration Options | Scale Name                                  |
|-----------------------|---|
| Description           | Used to identify the Scale Used             |
| Type                  | Text Box                                    |
| Level                 | 3   |
| License               | Available in all modes (DEMO, CSV and FULL) |
| Version               | 1.0   |

| Configuration Options | Scale Serial Number                                     |
|-----------------------|---|
| Description           | The serial number on the Scale. Use to track the scale. |
| Type                  | Text Box  |
| Level                 | 3   |
| License               | Available in all modes (DEMO, CSV and FULL)             |
| Version               | 1.0   |

| Configuration Options | Enable Weight Simulation                             |
|-----------------------|--|
| Description           | Enables weight simulation for demonstration purposes |
| Type                  | Check Box  |
| Level                 | 3  |
| License               | Available in all modes (DEMO, CSV and FULL)          |
| Version               | 1.0  |

| <b>Configuration Options</b> Enable Alert Sound to Start Sampling / Screening |   |
|---|---|
| <b>Description</b>  | Enables a sound to be heard when Sampling or Screening is required from a cycle request |
| <b>Type</b>   | Check Box   |
| <b>Level</b>  | 1   |
| <b>License</b>  | Available in all modes (DEMO, CSV and FULL)   |
| <b>Version</b>  | 1.0   |

| <b>Configuration Options</b> Warning Sound File Location |   |
|--|---|
| <b>Description</b>                                       | The location of the sound alert file. Use the ellipsis button to help locate the filename. Must be a WAV file |
| <b>Type</b>  | Full Path and Filename required with "wav" extension  |
| <b>Level</b>   | 1   |
| <b>License</b>   | Available in all modes (DEMO, CSV and FULL)   |
| <b>Dependencies</b>                                      | "Enable Alert Sound ... " CheckBox  |
| <b>Version</b>   | 1.0   |

| <b>Configuration Options</b> Operator to be Logged in for Sampling / Screening to Start |   |
|---|---|
| <b>Description</b>  | Check this if you require a login at the start of every Sample or Screening Test. |
| <b>Type</b>   | Check Box   |
| <b>Level</b>  | 2   |
| <b>License</b>  | Available in all modes (DEMO, CSV and FULL)                                       |
| <b>Version</b>  | 1.0   |

| <b>Configuration Options</b> Auto Log Off Operator at End of Sampling / Screening |  |
|---|--|
| <b>Description</b>  | Check this if you want the system to automatically logout at the end of the Sampling or Screening. |
| <b>Type</b>   | Check Box  |
| <b>Level</b>  | 2  |
| <b>License</b>  | Available in all modes (DEMO, CSV and FULL)  |
| <b>Version</b>  | 1.0  |

| <b>Configuration Options</b>                         |  |
|--|--|
| <b>Log off Operator after X minutes of Idle Time</b> |  |
| <b>Description</b>                                   | Check this if you want the system to automatically logout at the end of X minutes of idle time |
| <b>Type</b>  | Check Box and Time Entry in minutes  |
| <b>Level</b>   | 2  |
| <b>License</b>                                       | Available in all modes (DEMO, CSV and FULL)  |
| <b>Version</b>                                       | 1.0  |

### 3.2 Database Options

| <b>Database</b>            |  |
|----------------------------|--|
| <b>Use Remote Database</b> |  |
| <b>Description</b>         | Check this if you want to connect to the Multiweigher 3000 Database Server. Must have Multiweigher 3000 installed. |
| <b>Type</b>                | Check Box  |
| <b>Level</b>               | 2  |
| <b>License</b>             | Available in modes (DEMO and FULL) Limited functionality in DEMO.  |
| <b>Interlocks</b>          | Interlocked with "Use Local Database" and "Use File to extract Product Information" checkboxes                     |
| <b>Version</b>             | 1.0  |

| <b>Database</b>     |   |
|---------------------|---|
| <b>Server Path</b>  |   |
| <b>Description</b>  | Full pathname of the Server Database. Must include the Computer Name or IP Address. Eg ComputerName:C:\Program Files\AxionCS\Multiweigher |
| <b>Type</b>         | Text Entry  |
| <b>Level</b>        | 2   |
| <b>License</b>      | Available in modes (DEMO and FULL) Limited functionality in DEMO.   |
| <b>Dependencies</b> | Remote Database Checkbox  |
| <b>Version</b>      | 1.0   |

| <b>Database</b>   |  |
|---|--|
| <b>Automatically Send Data to Multiweigher Server via</b> |  |

| TCP/IP              |  |
|---------------------|--|
| <b>Description</b>  | Check this if you want to connect to the Multiweigher 3000 Database Server. Must have Multiweigher 3000 installed. This will send the Sampled data to the Data Table in the Multiweigher DataCapture Database. |
| <b>Type</b>         | Check Box  |
| <b>Level</b>        | 2  |
| <b>License</b>      | Available in modes (DEMO and FULL) Limited functionality in DEMO.  |
| <b>Dependencies</b> | None.  |
| <b>Version</b>      | 1.0  |

| Multiweigher IP Address |  |
|-------------------------|--|
| <b>Description</b>      | This will contain the IP address of the computer where Multiweigher 3000 Software is installed |
| <b>Type</b>             | Text Entry   |
| <b>Level</b>            | 2  |
| <b>License</b>          | Available in modes (DEMO and FULL) Limited functionality in DEMO.                              |
| <b>Dependencies</b>     | "Automatically Send Data to Multiweigher Server via TCP/IP" must be checked                    |
| <b>Version</b>          | 1.0  |

| Multiweigher Port Number |  |
|--------------------------|--|
| <b>Description</b>       | This will contain the Port Number that is configured in the Multiweigher 3000 software for this Sampling Station. The driver used for this is called "Miniview", and it will have an associated port number. |
| <b>Type</b>              | Text Entry   |
| <b>Level</b>             | 2  |
| <b>License</b>           | Available in modes (DEMO and FULL) Limited functionality in DEMO.  |
| <b>Dependencies</b>      | "Automatically Send Data to Multiweigher Server via TCP/IP" must be checked  |
| <b>Version</b>           | 1.0  |

| Use a File to extract Product Information |  |
|---|--|
| <b>Description</b>                        | Check this if you are not using the Multiweigher 3000 Database to extract the Product Data and you wish to extract it from a CSV File. |
| <b>Type</b>                               | Check Box  |
| <b>Level</b>                              | 2  |
| <b>License</b>                            | Available in all modes (DEMO, CSV and FULL) Limited functionality in DEMO.   |
| <b>Dependencies</b>                       | None.  |
| <b>Version</b>                            | 1.0  |

| <b>Database</b>     |  | <b>CSV File Path</b> |
|---------------------|--|----------------------|
| <b>Description</b>  | Enter the full path and filename where the product csv file is stored. Use the ellipsis button to locate the file. Use the "Mapping Wizard" button the map the csv columns |                      |
| <b>Type</b>         | Text Entry (Full Path and File Name with extension .csv required)  |                      |
| <b>Level</b>        | 2  |                      |
| <b>License</b>      | Available in modes (DEMO and FULL) Limited functionality in DEMO.  |                      |
| <b>Dependencies</b> | "Use a File to extract Product Information" must be checked  |                      |
| <b>Version</b>      | 1.0  |                      |

### 3.3 Scale Settings

| <b>Scale</b>       |   | <b>No Communications</b> |
|--------------------|---|--------------------------|
| <b>Description</b> | Check this if the Sampling Software is not connected to a scale. This will enable you to type in the weights. |                          |
| <b>Type</b>        | Check Box   |                          |
| <b>Level</b>       | 3   |                          |
| <b>License</b>     | Available in modes (DEMO, CSV and FULL)   |                          |
| <b>Interlocks</b>  | Interlocked with "Use Ethernet Port"  |                          |
| <b>Version</b>     | 1.0   |                          |

| <b>Scale</b>       |  | <b>Use Serial Port</b> |
|--------------------|--|------------------------|
| <b>Description</b> | Check this if the Sampling Software will communicate to the scale via a Serial Port. This also includes a Ethernet/Serial server set to REAL COM mode. |                        |
| <b>Type</b>        | Check Box  |                        |
| <b>Level</b>       | 3  |                        |
| <b>License</b>     | Available in modes (DEMO, CSV and FULL)  |                        |
| <b>Interlocks</b>  | Interlocked with "Use Ethernet Port"   |                        |
| <b>Version</b>     | 1.0  |                        |

| Scale                | Com Port   |
|----------------------|--|
| <b>Description</b>   | COM Port used to communicate with the Scale. Currently limited to COM20. |
| <b>Default Value</b> | COM1   |
| <b>Type</b>          | Selection Box  |
| <b>Level</b>         | 3  |
| <b>License</b>       | Available in modes (DEMO, CSV and FULL)                                  |
| <b>Dependencies</b>  | "Use Serial Port" must be selected                                       |
| <b>Version</b>       | 1.0  |

| Scale                | Parity  |
|----------------------|---|
| <b>Description</b>   | Parity used for the communications with the Scale. Valid values are None, Odd, Even, Mark and Space |
| <b>Default Value</b> | Even  |
| <b>Type</b>          | Selection Box   |
| <b>Level</b>         | 3   |
| <b>License</b>       | Available in modes (DEMO, CSV and FULL)   |
| <b>Dependencies</b>  | "Use Serial Port" must be selected  |
| <b>Version</b>       | 1.0   |

| Scale                | Data Bits  |
|----------------------|--|
| <b>Description</b>   | Data Bits used for the communications with the Scale. Valid values are 7 or 8. |
| <b>Default Value</b> | 8  |
| <b>Type</b>          | Selection Box  |
| <b>Level</b>         | 3  |
| <b>License</b>       | Available in modes (DEMO, CSV and FULL)  |
| <b>Dependencies</b>  | "Use Serial Port" must be selected   |
| <b>Version</b>       | 1.0  |

| Scale                | Stop Bits  |
|----------------------|--|
| <b>Description</b>   | Stop Bits used for the communications with the Scale. Valid values are 0, 1 or 2 |
| <b>Default Value</b> | 1  |
| <b>Type</b>          | Selection Box  |
| <b>Level</b>         | 3  |
| <b>License</b>       | Available in modes (DEMO, CSV and FULL)  |
| <b>Dependencies</b>  | "Use Serial Port" must be selected   |
| <b>Version</b>       | 1.0  |

| Scale                |   | Baud Rate |
|----------------------|---|-----------|
| <b>Description</b>   | Baud Rate used for the communications with the Scale.<br>Valid values are 1200, 2400, 4800, 9600 or 19200 |           |
| <b>Default Value</b> | 9600  |           |
| <b>Type</b>          | Selection Box   |           |
| <b>Level</b>         | 3   |           |
| <b>License</b>       | Available in modes (DEMO, CSV and FULL)   |           |
| <b>Dependencies</b>  | "Use Serial Port" must be selected  |           |
| <b>Version</b>       | 1.0   |           |

| Scale              |   | Use Ethernet Port |
|--------------------|---|-------------------|
| <b>Description</b> | Check this if the Sampling Software will communicate to the scale via the Computer's Ethernet Port. |                   |
| <b>Type</b>        | Check Box   |                   |
| <b>Level</b>       | 3   |                   |
| <b>License</b>     | Available in modes (DEMO, CSV and FULL)   |                   |
| <b>Interlocks</b>  | Interlocked with "Use Serial Port"  |                   |
| <b>Version</b>     | 1.0   |                   |

| Scale                |  | Type |
|----------------------|--|------|
| <b>Description</b>   | Method of communications.<br>Valid values are "TCP Client" or "TCP Server" |      |
| <b>Default Value</b> | TCP Server   |      |
| <b>Type</b>          | Selection Box  |      |
| <b>Level</b>         | 3  |      |
| <b>License</b>       | Available in modes (DEMO, CSV and FULL)                                    |      |
| <b>Dependencies</b>  | "Use Ethernet Port" must be selected                                       |      |
| <b>Version</b>       | 1.0  |      |

| Scale                |   | IPAddress |
|----------------------|---|-----------|
| <b>Description</b>   | IP Address of the Scale. Not required if set to TCP Server. |           |
| <b>Default Value</b> |   |           |
| <b>Type</b>          | Text Entry  |           |
| <b>Level</b>         | 3   |           |
| <b>License</b>       | Available in modes (DEMO, CSV and FULL)                     |           |
| <b>Dependencies</b>  | "Use Ethernet Port" must be selected                        |           |
| <b>Version</b>       | 1.0   |           |

| <b>Scale</b>         | <b>Port</b>  |
|----------------------|--|
| <b>Description</b>   | Port Number Scale uses for communications. Required. |
| <b>Default Value</b> |  |
| <b>Type</b>          | Text Entry   |
| <b>Level</b>         | 3  |
| <b>License</b>       | Available in modes (DEMO, CSV and FULL)              |
| <b>Dependencies</b>  | "Use Ethernet Port" must be selected                 |
| <b>Version</b>       | 1.0  |

### 3.4 Scale String Settings

| <b>ScaleString Format</b> | <b>Terminator</b>   |
|---------------------------|---|
| <b>Description</b>        | Termination character used in scale protocol data format. Required. |
| <b>Default Value</b>      | CRLF  |
| <b>Type</b>               | Selection or Text Entry if not found in the selection               |
| <b>Level</b>              | 3   |
| <b>License</b>            | Available in modes (DEMO, CSV and FULL)                             |
| <b>Dependencies</b>       | Required for communications to scale                                |
| <b>Version</b>            | 1.0   |

| <b>ScaleString Format</b> | <b>Stable Character</b>  |
|---------------------------|--|
| <b>Description</b>        | Character(s) that indicates that the weight in the packet sent is a stable weight and maybe used as weight data. Optional. If set to "None" the stable character function will be ignored.<br>Typical values are None, ST, Blank |
| <b>Default Value</b>      | None   |
| <b>Type</b>               | Selection or Text Entry if not found in the selection  |
| <b>Level</b>              | 3  |
| <b>License</b>            | Available in modes (DEMO, CSV and FULL)  |
| <b>Dependencies</b>       | None   |
| <b>Version</b>            | 1.0  |

| <b>ScaleString Format</b> Stable Character Position |  |
|---|--|
| <b>Description</b>                                  | This is the start position of the stable Character(s). The first position of packet is always 0. |
| <b>Default Value</b>                                | 0  |
| <b>Type</b>   | Text Entry. Must be an integer value.  |
| <b>Level</b>  | 3  |
| <b>License</b>                                      | Available in modes (DEMO, CSV and FULL)  |
| <b>Dependencies</b>                                 | "Stable Character" is NOT selected to "None"   |
| <b>Version</b>                                      | 1.0  |

| <b>ScaleString Format</b> Weight Length |  |
|---|--|
| <b>Description</b>                      | This is how many characters does the weight value have inside the packet of data. It must include the sign and the decimal point. Blanks will be stripped. |
| <b>Default Value</b>                    | 9  |
| <b>Type</b>                             | Selection or Text Entry. Must be an integer value.   |
| <b>Level</b>                            | 3  |
| <b>License</b>                          | Available in modes (DEMO, CSV and FULL)  |
| <b>Dependencies</b>                     | Required   |
| <b>Version</b>                          | 1.0  |

| <b>ScaleString Format</b> Weight Start Position from Terminator |  |
|---|--|
| <b>Description</b>  | This is how many characters from the terminator is the start of the weight part of the packet. |
| <b>Default Value</b>  | 12   |
| <b>Type</b>   | Selection or Text Entry. Must be an integer value.   |
| <b>Level</b>  | 3  |
| <b>License</b>  | Available in modes (DEMO, CSV and FULL)  |
| <b>Dependencies</b>   | Required   |
| <b>Version</b>  | 1.0  |

| <b>ScaleString Format</b> |   | Scale Name |
|---------------------------|---|------------|
| <b>Description</b>        | This is a selection of stored settings for scales. Use this to select a scale if your scale is in the list. It will set the fields in "Scale String Format" page with suitable settings for that scale. Otherwise you can type in the name of your scale if doesn't exist and save it with your settings. You can also use the Generic driver, this will cover 80% of the scales. |            |
| <b>Default Value</b>      | GENERIC   |            |
| <b>Type</b>               | Selection or Text Entry.  |            |
| <b>Level</b>              | 2   |            |
| <b>License</b>            | Available in modes (DEMO, CSV and FULL)   |            |
| <b>Dependencies</b>       | Optional  |            |
| <b>Version</b>            | 1.0   |            |

| <b>ScaleString Format</b> |   | Floating Point |
|---------------------------|---|----------------|
| <b>Description</b>        | This sets the floating point position if it is not included in the packet. If the floating point is included in the packet then select "Inherent in String" |                |
| <b>Default Value</b>      | Inherent in String  |                |
| <b>Type</b>               | Selection Only  |                |
| <b>Level</b>              | 3   |                |
| <b>License</b>            | Available in modes (DEMO, CSV and FULL)   |                |
| <b>Dependencies</b>       | Required  |                |
| <b>Version</b>            | 1.0   |                |

| <b>ScaleString Format</b> |  | Decimal Places |
|---------------------------|--|----------------|
| <b>Description</b>        | This sets the Decimal Places for the weight value. If 'Use String ' is selected the decimal places used will be determined from the data string from the scale itself. |                |
| <b>Default Value</b>      | Use String   |                |
| <b>Type</b>               | Selection Only   |                |
| <b>Level</b>              | 3  |                |
| <b>License</b>            | Available in modes (DEMO, CSV and FULL)  |                |
| <b>Dependencies</b>       | Required   |                |
| <b>Version</b>            | 1.0  |                |

| <b>ScaleString Format</b> Units |  |
|---------------------------------|--|
| <b>Description</b>              | This sets the units of the weight. if the units are included in the packet then select "determined from the Data String" |
| <b>Default Value</b>            | grams  |
| <b>Type</b>                     | Selection Only   |
| <b>Level</b>                    | 3  |
| <b>License</b>                  | Available in modes (DEMO, CSV and FULL)  |
| <b>Dependencies</b>             | Required   |
| <b>Version</b>                  | 1.0  |

| <b>ScaleString Format</b> Unit Characters Found in the String |  |
|---|--|
| <b>Description</b>  | This identifies the exact characters that represent the different units that can appear in the packet. Use the wizard to formulate the string that will be used to identify which units are found in the packet. |
| <b>Default Value</b>  |  |
| <b>Type</b>   | Text Entry (Wise to use the Wizard)  |
| <b>Level</b>  | 3  |
| <b>License</b>  | Available in modes (DEMO, CSV and FULL)  |
| <b>Dependencies</b>   | Must use if " determined from the Data String" is selected for Units   |
| <b>Version</b>  | 1.0  |

### 3.5 File Output Settings

| File                 |  | Directory to Save CSV Data File  |
|----------------------|--|--|
| <b>Description</b>   |  | Full directory of where the CSV Data File created by Sampling Station will be stored. The filename itself will be created as YYYYMMDD_HHMM where YYYY = Year, MM = Month, DD = Day, HH = Hour, MM = Minute. If no valid directory is entered, then the CSV file will not be created. |
| <b>Default Value</b> |  |  |
| <b>Type</b>          |  | Text Entry (Wise to use the ellipsis button to find the correct directory)   |
| <b>Level</b>         |  | 2  |
| <b>License</b>       |  | Available in modes (CSV and FULL)  |
| <b>Dependencies</b>  |  |  |
| <b>Version</b>       |  | 1.0  |

| File                 |  | Add Batch Code to End of Filename   |
|----------------------|--|---|
| <b>Description</b>   |  | This is associated with the above filename. If this is checked the Batch Number is added to the end of the Date/Time filename and before the csv extension. |
| <b>Default Value</b> |  |   |
| <b>Type</b>          |  | Checkbox  |
| <b>Level</b>         |  | 2   |
| <b>License</b>       |  | Available in modes (CSV and FULL)   |
| <b>Dependencies</b>  |  | Works with "Directory to Save CSV File" to add the Batch Code to the Filename   |
| <b>Version</b>       |  | 1.0   |

| File                 |  | Append Individual Weights to CSV File   |
|----------------------|--|---|
| <b>Description</b>   |  | When this is checked the Sampling Station will add individual weighments to a CSV file denoted below this checkbox. |
| <b>Default Value</b> |  | False   |
| <b>Type</b>          |  | Checkbox  |
| <b>Level</b>         |  | 2   |
| <b>License</b>       |  | Available in modes (CSV and FULL)   |
| <b>Dependencies</b>  |  |   |
| <b>Version</b>       |  | 1.0   |

| File Path and Filename |  |
|------------------------|--|
| Description            | Full file path and name where the individual weights will be stored. |
| Default Value          |  |
| Type                   | Textbox entry  |
| Level                  | 2  |
| License                | Available in modes (CSV and FULL)                                    |
| Dependencies           | Append Individual Weights to CSV File must be checked                |
| Version                | 1.0  |

| Prefix Filename with |   |
|----------------------|---|
| Description          | This will prefix the above filename with Year, and or Month and or Day. |
| Default Value        |   |
| Type                 | Selection   |
| Level                | 2   |
| License              | Available in modes (CSV and FULL)                                       |
| Dependencies         | Append Individual Weights to CSV File must be checked                   |
| Version              | 1.0   |

### 3.6 Email Settings

| Outgoing Mail Server (SMPT) |  |
|-----------------------------|--|
| Description                 | This is your ISP outgoing Mail Server. Contact your IT administrator for this. This is your route to send emails at the end of sampling that will include sampling data. |
| Default Value               | mail.isp.com   |
| Type                        | Text Box Entry   |
| Level                       | 2  |
| License                     | Available in modes (DEMO, CSV and FULL)  |
| Dependencies                | "Send email automatically after sampling is finished" must be checked  |
| Version                     | 1.0  |

| Account Name  |   |
|---------------|---|
| Description   | This is your email Account Name.                                      |
| Default Value | Sample Station  |
| Type          | Text Box Entry  |
| Level         | 2   |
| License       | Available in modes (DEMO, CSV and FULL)                               |
| Dependencies  | "Send email automatically after sampling is finished" must be checked |

|                |     |
|----------------|-----|
| <b>Version</b> | 1.0 |
|----------------|-----|

| <b>Email Setup Account User Name</b> |   |
|--------------------------------------|---|
| Description                          | This is your email Account User Name. Typically the account email address. Contact your IT administrator if you are not sure. |
| Default Value                        | user@domain.com   |
| Type                                 | Text Box Entry  |
| Level                                | 2   |
| License                              | Available in modes (DEMO, CSV and FULL)   |
| Dependencies                         | "Send email automatically after sampling is finished" must be checked   |
| <b>Version</b>                       | 1.0   |

| <b>Email Setup Account Password</b> |  |
|-------------------------------------|--|
| Description                         | This is your email Account Password. Contact your IT administrator if you don't know this. |
| Default Value                       |  |
| Type                                | Text Box Entry   |
| Level                               | 2  |
| License                             | Available in modes (DEMO, CSV and FULL)  |
| Dependencies                        | "Send email automatically after sampling is finished" must be checked                      |
| <b>Version</b>                      | 1.0  |

| Email Setup   |  | From Address |
|---------------|--|--------------|
| Description   | This is your computer's email address. The receiver will see this address in the From field in his/her email software. |              |
| Default Value | user@domain.com  |              |
| Type          | Text Box Entry   |              |
| Level         | 2  |              |
| License       | Available in modes (DEMO, CSV and FULL)  |              |
| Dependencies  | "Send email automatically after sampling is finished" must be checked  |              |
| Version       | 1.0  |              |

| Email Setup   |  | From Name |
|---------------|--|-----------|
| Description   | This is your computer's email name. The receiver will see this name in the From field in his/her email software. |           |
| Default Value |  |           |
| Type          | Text Box Entry   |           |
| Level         | 2  |           |
| License       | Available in modes (DEMO, CSV and FULL)  |           |
| Dependencies  | "Send email automatically after sampling is finished" must be checked  |           |
| Version       | 1.0  |           |

| Email Setup   |   | Master Email Address |
|---------------|---|----------------------|
| Description   | Sampling Station will always send an email to this Master Email Address. This email address is added to the "To:" section of the email. |                      |
| Default Value | user@domain.com   |                      |
| Type          | Text Box Entry  |                      |
| Level         | 2   |                      |
| License       | Available in modes (DEMO, CSV and FULL)   |                      |
| Dependencies  | "Send email automatically after sampling is finished" must be checked   |                      |
| Version       | 1.0   |                      |

| Email Setup   |   | Email List |
|---------------|---|------------|
| Description   | Sampling Station will always send an email to any email addresses in this list. Use the "Add" button to add an email address in the adjacent text box into the list. Use the "Remove Selected Email Address" to remove the selected email from that list. A maximum of 10 emails can be added. These email addresses are added to the "Cc:" section of the email. |            |
| Default Value |   |            |
| Type          | Text Box List Entry   |            |
| Level         | 2   |            |
| License       | Available in modes (DEMO, CSV and FULL)   |            |
| Dependencies  | "Send email automatically after sampling is finished" must be checked   |            |
| Version       | 1.0   |            |

| Email Setup   |  | Send email automatically after sampling is finished |
|---------------|--|---|
| Description   | If this is checked, Sampling Station will send an email with sampling data to the email addresses configured after sampling is finished. |   |
| Default Value | False  |   |
| Type          | Checkbox   |   |
| Level         | 2  |   |
| License       | Available in modes (DEMO, CSV and FULL)  |   |
| Dependencies  |  |   |
| Version       | 1.0  |   |

| EmailData Options |  | Include in Email - Weight Data |
|-------------------|--|--------------------------------|
| Description       | If this is checked, Sampling Station will include all the sampled data in the body of the email. |                                |
| Default Value     | False  |                                |
| Type              | Checkbox   |                                |
| Level             | 2  |                                |
| License           | Available in modes (DEMO, CSV and FULL)  |                                |
| Dependencies      | "Send email automatically after sampling is finished" must be checked                            |                                |
| Version           | 1.0  |                                |

| EmailData Options |  | Include in Email - Compliance Screen Test Data |
|-------------------|--|--|
| Description       | If this is checked, Sampling Station will include all the Compliance Screen test information in the body of the email. |  |
| Default Value     | False  |  |
| Type              | Checkbox   |  |
| Level             | 2  |  |
| License           | Available in modes (DEMO, CSV and FULL)  |  |
| Dependencies      | "Send email automatically after sampling is finished" must be checked  |  |
| Version           | 1.0  |  |

| EmailData Options |  | Include in Email - Statistical Data |
|-------------------|--|-------------------------------------|
| Description       | If this is checked, Sampling Station will include all the statistical data in the body of the email. |                                     |
| Default Value     | False  |                                     |
| Type              | Checkbox   |                                     |
| Level             | 2  |                                     |
| License           | Available in modes (DEMO, CSV and FULL)  |                                     |
| Dependencies      | "Send email automatically after sampling is finished" must be checked                                |                                     |
| Version           | 1.0  |                                     |

| EmailData Options |  | Include in Email - Weight Data as CSV File Attachment |
|-------------------|--|---|
| Description       | If this is checked, Sampling Station will attach the CSV file created to the email |   |
| Default Value     | False  |   |
| Type              | Checkbox   |   |
| Level             | 2  |   |
| License           | Available in modes (DEMO, CSV and FULL)  |   |
| Dependencies      | "Send email automatically after sampling is finished" must be checked              |   |
| Version           | 1.0  |   |

### 3.7 Weight Handling

| <b>Weight Handling Options</b> |   |
|--------------------------------|---|
|                                | To accept weight value must be above X % of Target Value  |
| <b>Description</b>             | Used to filter out low weight values. If target is 100gm and X = 10%, then the weight value must be greater than 10gm to be accepted. |
| <b>Default Value</b>           | 0   |
| <b>Type</b>                    | Entry   |
| <b>Level</b>                   | 2   |
| <b>License</b>                 | Available in modes (DEMO, CSV and FULL)   |
| <b>Dependencies</b>            | None  |
| <b>Version</b>                 | 1.0   |

| <b>Weight Handling Options</b> |   |
|--------------------------------|---|
|                                | Enable Color Coding for Weight Values                                 |
| <b>Description</b>             | This will enable the use of color coding to display the weight value. |
| <b>Default Value</b>           | 0   |
| <b>Type</b>                    | Entry   |
| <b>Level</b>                   | 1   |
| <b>License</b>                 | Available in modes (DEMO, CSV and FULL)                               |
| <b>Dependencies</b>            | None  |
| <b>Version</b>                 | 1.0   |

| <b>Weight Handling Options</b> |  |
|--------------------------------|--|
|                                | Back and Fore Colors for Low, Low Low, High and High High Setpoints  |
| <b>Description</b>             | This sets the color code that will be used for the main weight display on the front screen based on weight value being compared to its limit setpoints |
| <b>Default Value</b>           | Click on Color   |
| <b>Type</b>                    | Click on Color   |
| <b>Level</b>                   | 1  |
| <b>License</b>                 | Available in modes (DEMO, CSV and FULL)  |
| <b>Dependencies</b>            | Enable Color Coding for Weight Values must be checked for these color codes to work  |
| <b>Version</b>                 | 1.0  |

### 3.8 Production Sampling

| Sampling             |  | Combine with Compliance Screening   |
|----------------------|--|---|
| <b>Description</b>   |  | When enabled this will perform a compliance test on every sample lot that is completed. |
| <b>Default Value</b> |  | Disabled  |
| <b>Type</b>          |  | Checkbox  |
| <b>Level</b>         |  | 2   |
| <b>License</b>       |  | Available in modes (DEMO, CSV and FULL)   |
| <b>Dependencies</b>  |  |   |
| <b>Version</b>       |  | 1.0   |

| Sampling             |  | Sample Size  |
|----------------------|--|--|
| <b>Description</b>   |  | The number of samples to be taken in a Sample Set.   |
| <b>Default Value</b> |  | 12   |
| <b>Type</b>          |  | Drop Down Selection Box - Typed  |
| <b>Level</b>         |  | 1  |
| <b>License</b>       |  | Available in modes (DEMO, CSV and FULL)  |
| <b>Dependencies</b>  |  | If Compliance Screening is enabled then the sample size will be taken from the Compliance Page depending on whether AQS (20 Samples) or Non AQS (12 Samples) is selected |
| <b>Version</b>       |  | 1.0  |

| Sampling             |  | Sample Cycle   |
|----------------------|--|--|
| <b>Description</b>   |  | This will automatically request a Sample every X minutes. If 0 is used then there will be no cycle, and you must manually request a sample |
| <b>Default Value</b> |  | 30 minutes   |
| <b>Type</b>          |  | Text Box - Free Form   |
| <b>Level</b>         |  | 1  |
| <b>License</b>       |  | Available in modes (DEMO, CSV and FULL)  |
| <b>Dependencies</b>  |  | None   |
| <b>Version</b>       |  | 1.0  |

| Sampling             |  | Minimum Time Between Samples (Sec)  |
|----------------------|--|---|
| <b>Description</b>   |  | This is the minimum time that must elapse before another sample can be taken. |
| <b>Default Value</b> |  | 1 Second  |
| <b>Type</b>          |  | Text Box - Free Form  |
| <b>Level</b>         |  | 1   |
| <b>License</b>       |  | Available in modes (DEMO, CSV and FULL)                                       |
| <b>Dependencies</b>  |  | None  |
| <b>Version</b>       |  | 1.0   |

| <b>Sampling</b> Request for Tare Test |  |
|---------------------------------------|--|
| <b>Description</b>                    | Checking this will prompt the operator for a Tare Validation sequence. |
| <b>Default Value</b>                  | Not Checked  |
| <b>Type</b>                           | Check Box  |
| <b>Level</b>                          | 2  |
| <b>License</b>                        | Available in modes (DEMO, CSV and FULL)                                |
| <b>Dependencies</b>                   | None   |
| <b>Version</b>                        | 1.0  |

| <b>Sampling</b> Items that Must be Selected or Entered before Sampling - Product Code and Associated Information |  |
|--|--|
| <b>Description</b>   | When this is checked you must have the Product Code selected before Sampling can take place. |
| <b>Default Value</b>   | Enabled  |
| <b>Type</b>  | Checkbox   |
| <b>Level</b>   | 2  |
| <b>License</b>   | Available in modes (DEMO, CSV and FULL)  |
| <b>Dependencies</b>  | None   |
| <b>Version</b>   | 1.0  |

| <b>Sampling</b> Items that Must be Selected or Entered before Sampling - Batch Number |   |
|---|---|
| <b>Description</b>  | When this is checked you must have the Batch Number entered before Sampling can take place. |
| <b>Default Value</b>  | Enabled   |
| <b>Type</b>   | Checkbox  |
| <b>Level</b>  | 2   |
| <b>License</b>  | Available in modes (DEMO, CSV and FULL)   |
| <b>Dependencies</b>   | None  |
| <b>Version</b>  | 1.0   |

| <b>Sampling</b> Items that Must be Selected or Entered before Sampling - Line Number |  |
|--|--|
| <b>Description</b>   | When this is checked you must have the Line Number entered before Sampling can take place. |
| <b>Default Value</b>   | Enabled  |
| <b>Type</b>  | Checkbox   |
| <b>Level</b>   | 2  |
| <b>License</b>   | Available in modes (DEMO, CSV and FULL)  |
| <b>Dependencies</b>  | None   |
| <b>Version</b>   | 1.0  |

| <b>Sampling</b>      |  | Items that Must be Selected or Entered before Sampling - Fill Number |
|----------------------|--|--|
| <b>Description</b>   | When this is checked you must have the Fill Number entered before Sampling can take place. |  |
| <b>Default Value</b> | Enabled  |  |
| <b>Type</b>          | Checkbox   |  |
| <b>Level</b>         | 2  |  |
| <b>License</b>       | Available in modes (DEMO, CSV and FULL)  |  |
| <b>Dependencies</b>  | None   |  |
| <b>Version</b>       | 1.0  |  |

| <b>Sampling</b>      |   | Items that will be Automatically Cleared at the Start of the next Sampling - Product Code and Name |
|----------------------|---|--|
| <b>Description</b>   | When this is checked the it will clear the Product Code and Product Name before Sampling starts. This can be used to force the operator to select a product code before commencement of Sampling. |  |
| <b>Default Value</b> | Enabled   |  |
| <b>Type</b>          | Checkbox  |  |
| <b>Level</b>         | 2   |  |
| <b>License</b>       | Available in modes (DEMO, CSV and FULL)   |  |
| <b>Dependencies</b>  | None  |  |
| <b>Version</b>       | 1.0   |  |

| <b>Sampling</b>      |  | Items that will be Automatically Cleared at the Start of the next Sampling - Batch Number |
|----------------------|--|---|
| <b>Description</b>   | When this is checked, it will clear the Batch Number before Sampling starts. This can be used to force the operator to enter a new Batch Number before commencement of Sampling. |   |
| <b>Default Value</b> | Disabled   |   |
| <b>Type</b>          | Checkbox   |   |
| <b>Level</b>         | 2  |   |
| <b>License</b>       | Available in modes (DEMO, CSV and FULL)  |   |
| <b>Dependencies</b>  | None   |   |
| <b>Version</b>       | 1.0  |   |

| <b>Sampling</b>  |  |
|--|--|
| Items that will be Automatically Cleared at the Start of the next Sampling - Line Number |  |
| <b>Description</b>   | When this is checked, it will clear the Line Number before Sampling starts. This can be used to force the operator to enter a new Line Number before commencement of Sampling. |
| <b>Default Value</b>   | Disabled   |
| <b>Type</b>  | Checkbox   |
| <b>Level</b>   | 2  |
| <b>License</b>   | Available in modes (DEMO, CSV and FULL)  |
| <b>Dependencies</b>  | None   |
| <b>Version</b>   | 1.0  |

| <b>Sampling</b>  |  |
|--|--|
| Items that will be Automatically Cleared at the Start of the next Sampling - Fill Number |  |
| <b>Description</b>   | When this is checked, it will clear the Weighing Stage entry before Sampling starts. This can be used to force the operator to enter a new weighing stage before commencement of Sampling. |
| <b>Default Value</b>   | Disabled   |
| <b>Type</b>  | Checkbox   |
| <b>Level</b>   | 2  |
| <b>License</b>   | Available in modes (DEMO, CSV and FULL)  |
| <b>Dependencies</b>  | None   |
| <b>Version</b>   | 1.0  |

### 3.9 Standard Mass Verification

| <b>Standard Mass Verification</b> Enable Standard Mass Verification for Compliance Screening |  |
|--|--|
| <b>Description</b>   | When this is checked, this will enable the Mass Verification process at the start of Compliance Screening. |
| <b>Default Value</b>   | Disabled   |
| <b>Type</b>  | Checkbox   |
| <b>Level</b>   | 2  |
| <b>License</b>   | Available in modes (DEMO, CSV and FULL)  |
| <b>Dependencies</b>  | None   |
| <b>Version</b>   | 1.0  |

| <b>Standard Mass Verification</b> Enable Standard Mass Verification for Production Sampling |   |
|---|---|
| <b>Description</b>  | When this is checked, this will enable the Mass Verification process at the start of Production Sampling. |
| <b>Default Value</b>  | Disabled  |
| <b>Type</b>   | Checkbox  |
| <b>Level</b>  | 2   |
| <b>License</b>  | Available in modes (DEMO, CSV and FULL)   |
| <b>Dependencies</b>   | None  |
| <b>Version</b>  | 1.0   |

| <b>Standard Mass Verification</b> On Standard Mass Error Disable Sampling |  |
|---|--|
| <b>Description</b>  | When this is checked, and the Standard Mass is out of range, then sampling will not continue.  |
| <b>Default Value</b>  | Disabled   |
| <b>Type</b>   | Checkbox   |
| <b>Level</b>  | 2  |
| <b>License</b>  | Available in modes (DEMO, CSV and FULL)  |
| <b>Dependencies</b>   | Dependant on Standard Mass Tolerances if Sampling Station is connected to Multiweigher Database and "Use Database Standard Mass Tolerances" is checked or will use the tolerance values as set in the Standard Mass Verification screen. |
| <b>Version</b>  | 1.0  |

| <b>Standard Mass Verification</b> Use Database Standard Mass Tolerances |  |
|---|--|
| <b>Description</b>  | When this is checked, Sampling Station will attempt to use the Mass tolerances that come from the Multiweigher Database. |
| <b>Default Value</b>  | Disabled   |
| <b>Type</b>   | Checkbox   |
| <b>Level</b>  | 2  |
| <b>License</b>  | Available in modes (DEMO, CSV and FULL)  |
| <b>Dependencies</b>   |  |
| <b>Version</b>  | 1.0  |

| <b>Standard Mass Verification</b> Apply Standard Mass Tolerances (+/-%) |   |
|---|---|
| <b>Description</b>  | When this is checked, Sampling Station will use the Mass Tolerance values that are set in the Standard Mass Verification page, regardless |
| <b>Default Value</b>  | Disabled  |
| <b>Type</b>   | Checkbox  |
| <b>Level</b>  | 2   |
| <b>License</b>  | Available in modes (DEMO, CSV and FULL)   |
| <b>Dependencies</b>   |   |
| <b>Version</b>  | 1.0   |

| <b>Standard Mass Verification</b> + % Tolerance |   |
|---|---|
| <b>Description</b>                              | Upper Tolerance Factor. Hence with the default value and with a Mass 100 gram the upper tolerance will be 100.5. Hence if the Mass is above 100.5 the verification will fail. |
| <b>Default Value</b>                            | 1.005   |
| <b>Type</b>                                     | Text Box Entry  |
| <b>Level</b>                                    | 2   |
| <b>License</b>                                  | Available in modes (DEMO, CSV and FULL)   |
| <b>Dependencies</b>                             |   |
| <b>Version</b>                                  | 1.0   |

| <b>Standard Mass - % Tolerance Verification</b> |  |
|---|--|
| <b>Description</b>                              | Lower Tolerance Factor. Hence with the default value and with a Mass of 100 gram the lower tolerance will be 99.5. Hence if the Mass is below 99.5 the verification will fail. |
| <b>Default Value</b>                            | 0.995  |
| <b>Type</b>                                     | Text Box Entry   |
| <b>Level</b>                                    | 2  |
| <b>License</b>                                  | Available in modes (DEMO, CSV and FULL)  |
| <b>Dependencies</b>                             |  |
| <b>Version</b>                                  | 1.0  |

### 3.10 Compliance Screening

| Compliance Screening               |   |
|------------------------------------|---|
| <b>Enable Compliance Screening</b> |   |
| <b>Description</b>                 | When checked this will enable Compliance Screening tests to be performed. |
| <b>Default Value</b>               | False   |
| <b>Type</b>                        | Checkbox  |
| <b>Level</b>                       | 2   |
| <b>License</b>                     | Available in modes (DEMO, CSV and FULL)                                   |
| <b>Dependencies</b>                |   |
| <b>Version</b>                     | 1.0   |

| Compliance Screening   |   |
|------------------------|---|
| <b>Screening Cycle</b> |   |
| <b>Description</b>     | This value in minutes is how often a Compliance test will be requested to run. A warning sound can be used as the request signal. If set to 0 then the operator must manually start his/her own Compliance Screening Test and the request will not cycle. |
| <b>Default Value</b>   | 0   |
| <b>Type</b>            | Textbox Entry   |
| <b>Level</b>           | 1   |
| <b>License</b>         | Available in modes (DEMO, CSV and FULL)   |
| <b>Dependencies</b>    | "Enable Compliance Screening" must be checked   |
| <b>Version</b>         | 1.0   |

| Compliance Screening                          |   |
|---|---|
| <b>If No Nominal Weight use Target Weight</b> |   |
| <b>Description</b>                            | When this is checked, the software will use the Target Weight if the Nominal Weight is not found. If not checked and no nominal weight is found then Compliance Screening will not run. |
| <b>Default Value</b>                          | False   |
| <b>Type</b>                                   | Checkbox  |
| <b>Level</b>                                  | 1   |
| <b>License</b>                                | Available in modes (DEMO, CSV and FULL)   |
| <b>Dependencies</b>                           | "Enable Compliance Screening" must be checked   |
| <b>Version</b>                                | 1.0   |

| <b>Compliance Screening</b> Select Compliance Screening Method |   |
|--|---|
| <b>Description</b>   | Select either the AQS method or the non AQS method (i.e. UTML). |
| <b>Default Value</b>   | Non AQS   |
| <b>Type</b>  | Radio Buttons   |
| <b>Level</b>   | 2   |
| <b>License</b>   | Available in modes (DEMO, CSV and FULL)                         |
| <b>Dependencies</b>  | "Enable Compliance Screening" must be checked                   |
| <b>Version</b>   | 1.0   |

| <b>Compliance Screening</b> Screening Sample Size |   |
|---|---|
| <b>Description</b>                                | Sample Size for Compliance Screening Test. If AQS is selected it will default to 20. If NON-AQS is selected it will default to 12. If Compliance Screening is included in the Sampling then the Sample Size will follow the Compliance Screening Sample Size. |
| <b>Default Value</b>                              | 12  |
| <b>Type</b>                                       | Text Box Entry (Read Only) - Cannot be altered  |
| <b>Level</b>                                      | 2   |
| <b>License</b>                                    | Available in modes (DEMO, CSV and FULL)   |
| <b>Dependencies</b>                               | "Enable Compliance Screening" must be checked   |
| <b>Version</b>                                    | 1.0   |

| <b>Compliance Screening</b> Store Screening Results into CSV File |  |
|---|--|
| <b>Description</b>  | When this is checked, this will store the Compliance Screening Test results into a CSV file. |
| <b>Default Value</b>  | False  |
| <b>Type</b>   | Checkbox   |
| <b>Level</b>  | 2  |
| <b>License</b>  | Available in modes (DEMO, CSV and FULL)  |
| <b>Dependencies</b>   | "Enable Compliance Screening" must be checked  |
| <b>Version</b>  | 1.0  |

| <b>Compliance Screening</b> File directory Location |   |
|---|---|
| <b>Description</b>                                  | This is the full file pathname of where the Compliance Screening test results will be stored. The extension should be ".csv". |
| <b>Default Value</b>                                |   |
| <b>Type</b>   | Textbox entry   |
| <b>Level</b>  | 2   |
| <b>License</b>                                      | Available in modes (DEMO, CSV and FULL)   |
| <b>Dependencies</b>                                 | "Enable Compliance Screening" must be checked   |
| <b>Version</b>                                      | 1.0   |

| <b>Compliance Screening</b> Create new file |   |
|---|---|
| <b>Description</b>                          | This will add to the front of the filename the "year_month_day" if "Daily" is selected, or "Year_Month" if monthly is selected, or "Year" if yearly is selected, or nothing if "Never" is selected. Hence this will create one file per year or month or day depending on what is selected. |
| <b>Default Value</b>                        | Never   |
| <b>Type</b>                                 | Selection   |
| <b>Level</b>                                | 2   |
| <b>License</b>                              | Available in modes (DEMO, CSV and FULL)   |
| <b>Dependencies</b>                         | "Enable Compliance Screening" must be checked   |
| <b>Version</b>                              | 1.0   |

| <b>Compliance Screening</b> Request for Tare Test |   |
|---|---|
| <b>Description</b>                                | When checked it will prompt the operator to take a Tare Validation test before the Compliance Screening test will take place. |
| <b>Default Value</b>                              | Not Checked   |
| <b>Type</b>                                       | Check Box   |
| <b>Level</b>                                      | 2   |
| <b>License</b>                                    | Available in modes (DEMO, CSV and FULL)   |
| <b>Dependencies</b>                               | "Enable Compliance Screening" must be checked   |
| <b>Version</b>                                    | 1.0   |

| <b>Screening Options</b> | <b>Items that Must be Selected or Entered before Sampling - Product Code and Associated Information</b>  |
|--------------------------|--|
| <b>Description</b>       | When this is checked you must have the Product Code selected before Compliance Screening can take place. |
| <b>Default Value</b>     | Enabled  |
| <b>Type</b>              | Checkbox   |
| <b>Level</b>             | 2  |
| <b>License</b>           | Available in modes (DEMO, CSV and FULL)  |
| <b>Dependencies</b>      | None   |
| <b>Version</b>           | 1.0  |

| <b>Screening Options</b> | <b>Items that Must be Selected or Entered before Sampling - Batch Number</b>                            |
|--------------------------|---|
| <b>Description</b>       | When this is checked you must have the Batch Number entered before Compliance Screening can take place. |
| <b>Default Value</b>     | Enabled   |
| <b>Type</b>              | Checkbox  |
| <b>Level</b>             | 2   |
| <b>License</b>           | Available in modes (DEMO, CSV and FULL)   |
| <b>Dependencies</b>      | None  |
| <b>Version</b>           | 1.0   |

| <b>Screening Options</b> | <b>Items that Must be Selected or Entered before Sampling - Line Number</b>                            |
|--------------------------|--|
| <b>Description</b>       | When this is checked you must have the Line Number entered before Compliance Screening can take place. |
| <b>Default Value</b>     | Enabled  |
| <b>Type</b>              | Checkbox   |
| <b>Level</b>             | 2  |
| <b>License</b>           | Available in modes (DEMO, CSV and FULL)  |
| <b>Dependencies</b>      | None   |
| <b>Version</b>           | 1.0  |

| <b>Screening Options</b> | <b>Items that Must be Selected or Entered before Sampling - Fill Number</b>                            |
|--------------------------|--|
| <b>Description</b>       | When this is checked you must have the Fill Number entered before Compliance Screening can take place. |
| <b>Default Value</b>     | Enabled  |
| <b>Type</b>              | Checkbox   |
| <b>Level</b>             | 2  |
| <b>License</b>           | Available in modes (DEMO, CSV and FULL)  |
| <b>Dependencies</b>      | None   |
| <b>Version</b>           | 1.0  |

| <b>Screening Options</b> | Items that will be Automatically Cleared at the Start of the next Sampling - Product Code and Name  |
|--------------------------|---|
| <b>Description</b>       | When this is checked the it will clear the Product Code and Product Name before Compliance Screening starts. This can be used to force the operator to select a product code before commencement of Compliance Screening. |
| <b>Default Value</b>     | Enabled   |
| <b>Type</b>              | Checkbox  |
| <b>Level</b>             | 2   |
| <b>License</b>           | Available in modes (DEMO, CSV and FULL)   |
| <b>Dependencies</b>      | None  |
| <b>Version</b>           | 1.0   |

| <b>Screening Options</b> | Items that will be Automatically Cleared at the Start of the next Sampling - Batch Number  |
|--------------------------|--|
| <b>Description</b>       | When this is checked, it will clear the Batch Number before Compliance Screening starts. This can be used to force the operator to enter a new Batch Number before commencement of Compliance Screening. |
| <b>Default Value</b>     | Disabled   |
| <b>Type</b>              | Checkbox   |
| <b>Level</b>             | 2  |
| <b>License</b>           | Available in modes (DEMO, CSV and FULL)  |
| <b>Dependencies</b>      | None   |
| <b>Version</b>           | 1.0  |

| <b>Screening Options</b> | Items that will be Automatically Cleared at the Start of the next Sampling - Line Number   |
|--------------------------|--|
| <b>Description</b>       | When this is checked, it will clear the Line Number before Compliance Screening starts. This can be used to force the operator to enter a new Line Number before commencement of Compliance Screening. |
| <b>Default Value</b>     | Disabled   |
| <b>Type</b>              | Checkbox   |
| <b>Level</b>             | 2  |
| <b>License</b>           | Available in modes (DEMO, CSV and FULL)  |
| <b>Dependencies</b>      | None   |
| <b>Version</b>           | 1.0  |

| <b>Screening Options</b> |  |
|--------------------------|--|
| <b>Description</b>       | Items that will be Automatically Cleared at the Start of the next Sampling - Fill Number<br>When this is checked, it will clear the Weighing Stage entry before Compliance Screening starts. This can be used to force the operator to enter a new weighing stage before commencement of Compliance Screening. |
| <b>Default Value</b>     | Disabled   |
| <b>Type</b>              | Checkbox   |
| <b>Level</b>             | 2  |
| <b>License</b>           | Available in modes (DEMO, CSV and FULL)  |
| <b>Dependencies</b>      | None   |
| <b>Version</b>           | 1.0  |

## 4 Establishing Scale Communications

Setting up the main parameters.

Firstly you need to login as a Technician.

Press the Scale Icon.

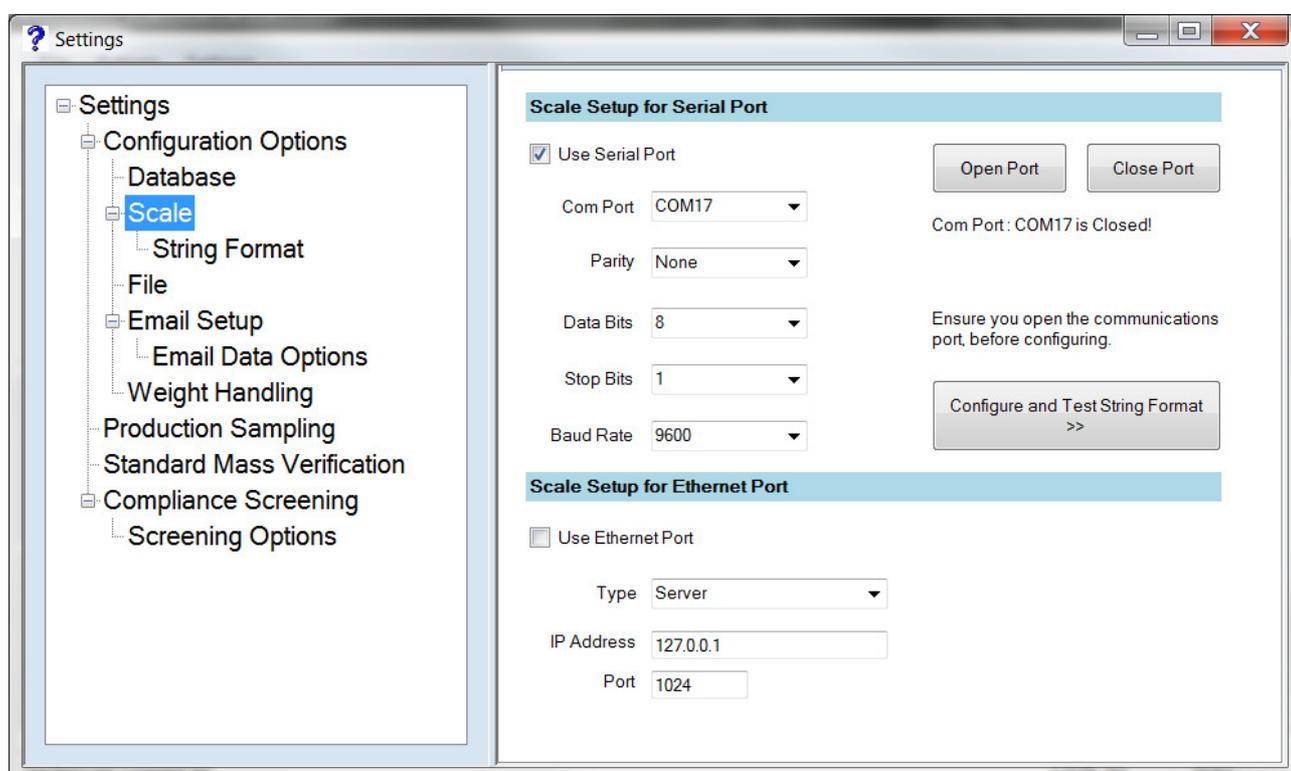
The screenshot shows the MultiWeigher 3000 Sample Station software interface. At the top, there is a menu bar with 'File', 'Actions', and 'Settings'. Below the menu bar is a toolbar with various icons, including a scale icon highlighted by a red arrow. The main area of the interface is divided into several sections:

- Welcome to MultiWeigher Sampling Station!**: A large heading at the top of the main area.
- Input Fields**: A section containing several text boxes for data entry:
  - Product Code: [ ]
  - Product Name: [ ]
  - Batch Number: [ ]
  - Operator: Technician [ ]
  - Weighing Stage: [ ]
  - Line Number: [ ]
  - Operator Message: [ ]
- SCALE READING**: A large, light blue box displaying the current scale reading: **1.078 kg**.
- PRODUCTION SAMPLING RESULTS**: A table showing various sampling metrics:
 

| PRODUCTION SAMPLING RESULTS |        |                  |       |
|-----------------------------|--------|------------------|-------|
| Sample Lot                  | 0 of 0 | LowLow SP        | 45 gm |
| Target                      | 51 gm  | LowSP            | 48 gm |
| Average                     | 0.0    | High SP          | 53 gm |
| Std Dev                     | 0.0    | HighHigh SP      | 55 gm |
| Rejects                     | 0      | Accepted         | 0     |
| Max                         | 0.0    | Min              | 0.0   |
| Low Counts                  | 0      | Low Low Counts   | 0     |
| High Counts                 | 0      | High High Counts | 0     |
- Table**: A small table on the right side of the interface:
 

| Sample | Weight |
|--------|--------|
| 1      | 1.101  |
| 2      | 1.021  |
| 3      | 1.078  |
- Status Bar**: At the bottom of the window, it displays 'Technician Logged In!' on the left and '1.078 kg FULL' on the right.

You will now go directly into the Scale Setup screen.



Check the "Use Serial Port"

and setup the Com Port of your computer that will be used to communicate to the Scale.

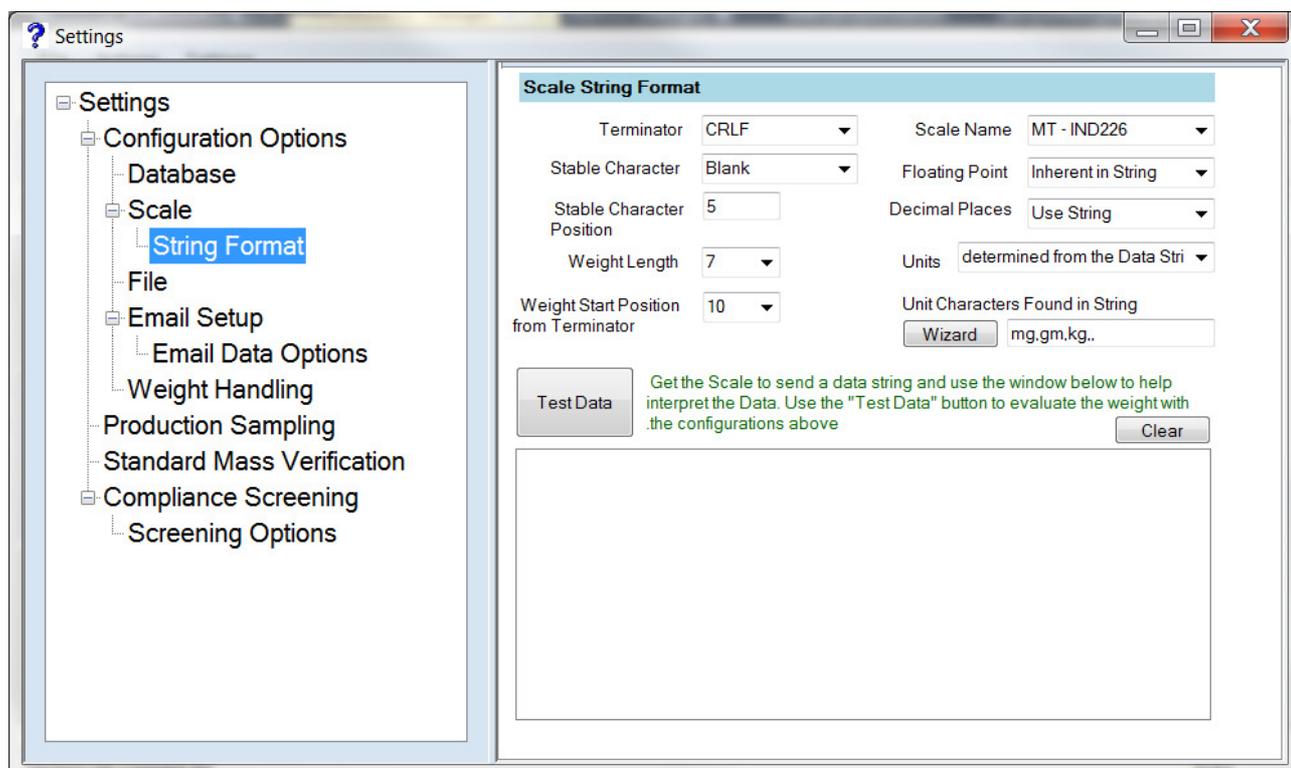
Then setup the Parity, Data Bits, Stop Bits and Baud Rate to match that of the Scale.

Use the "Open Port" button to open the com port. This does not necessarily mean you will have communications to the scale.

If the Com Port does not open you may need to try another one.

To setup the communications protocol either press the "Configure and Test String Format >> " button or just click on "String Format" on the explorer on the left hand side of the screen.

The following screen appears ...



Some scale settings are pre-stored. To see if your model is there select from the drop down box on the top right called "Scale Name".

If it is there select that model and most of the settings will be populated according to that model scale.

If it is not there then the following provides an insight into what the fields mean and how they are used to extract the weight value from the Scale.

Before we go on, it is important to keep the string that the scale sends out as basic as possible. Typically the string should include the weight and a stability character with of course a terminator character. Scales are capable of sending additional data like its model number, tare weight and other. It is best to inhibit this.

Get the scale to send the weight data. The data should appear in the bottom window with some recommendations for settings. Set the fields from the recommendations if possible. Please read the meaning of these field settings below.

Terminator - Select from a list. If the terminator that your scale is using is not in the list please notify Axion Control Systems for a possible update. The most common terminator is the carriage return character (CR). Every string of data sent by the scale must have a terminator character. This is used by our software as starting reference point.

Stable Character - Select from a list or type your own character(s). This is used with the next field called the "Stable Character Position". Select "None" if there is no stability character. If there is a stability character, the software will search the string to see if it can match the stability starting from the position stated. If it cannot find it in the string at the position stated the weight will not be accepted.

Weight Length - This is the length of the characters that form the weight. It should include decimal points. It will not include the units.

Weight Start Position From Terminator - This is the start position where the weight value starts from the Terminator position. If the position of the Terminator is 15, and the weight value starts at position 3, then this value will be 12. The reason why we use the terminator position as the reference is that there might be some invalid characters at the start of the receive buffer.

Floating Point - Select "Inherent in String" if the string will contain the weight value that will already include the decimal point. Select "Use Decimal Place" if the string will not show the decimal point but has a fixed decimal place. This must be used in conjunction with the "Decimal Places" field.

Decimal Places - If the "Floating Point" field = "Inherent in String" then you can fix how many decimal places you want to show by selecting the number or select "Use String" so that the decimal places are determined by the string. If the "Floating Point" field = "Use Decimal Place" then you need to select the number of decimal places you want.

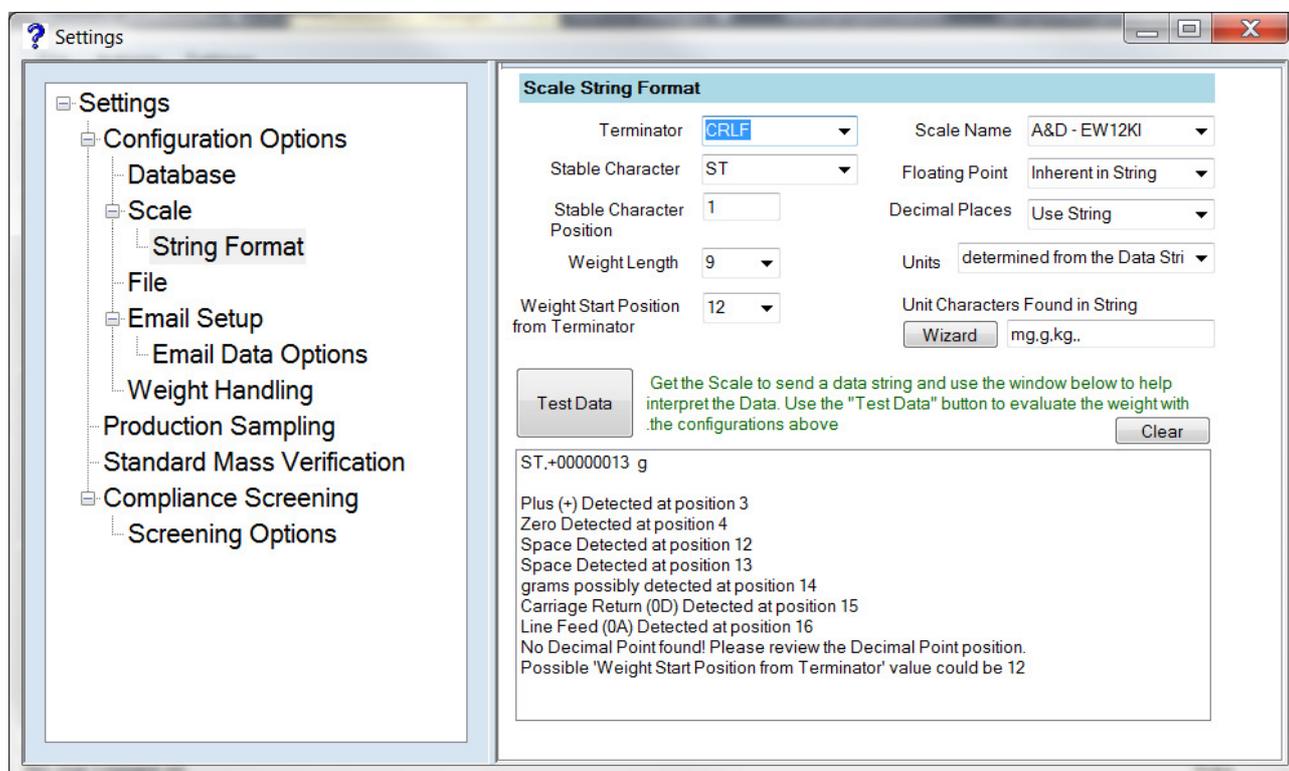
Units - Select "determined from Data String" if the units appear in the string, otherwise if they are not select the units that will be used from the Scale.

Unit Characters Found in String - This is used if in the Units field "determined from the Data String" is selected. Here you need to exactly specify the characters that will appear in the string that will identify the units. There are five possible units that must be specified and they are separated by the comma. They are in order, milligrams, grams, kilograms, ounces and pounds.

Example ... mg,g,kg,, (if "mg" is found then that will be referred to as milligrams. Notice that we will ignore ounces and pounds as they are not specified).

You can use the wizard to help you create this string.

Once all the settings have been made, use the "Test Data" button to test the data against the field settings.



Notice that string that the Scale sent was "ST,+00000013 g"

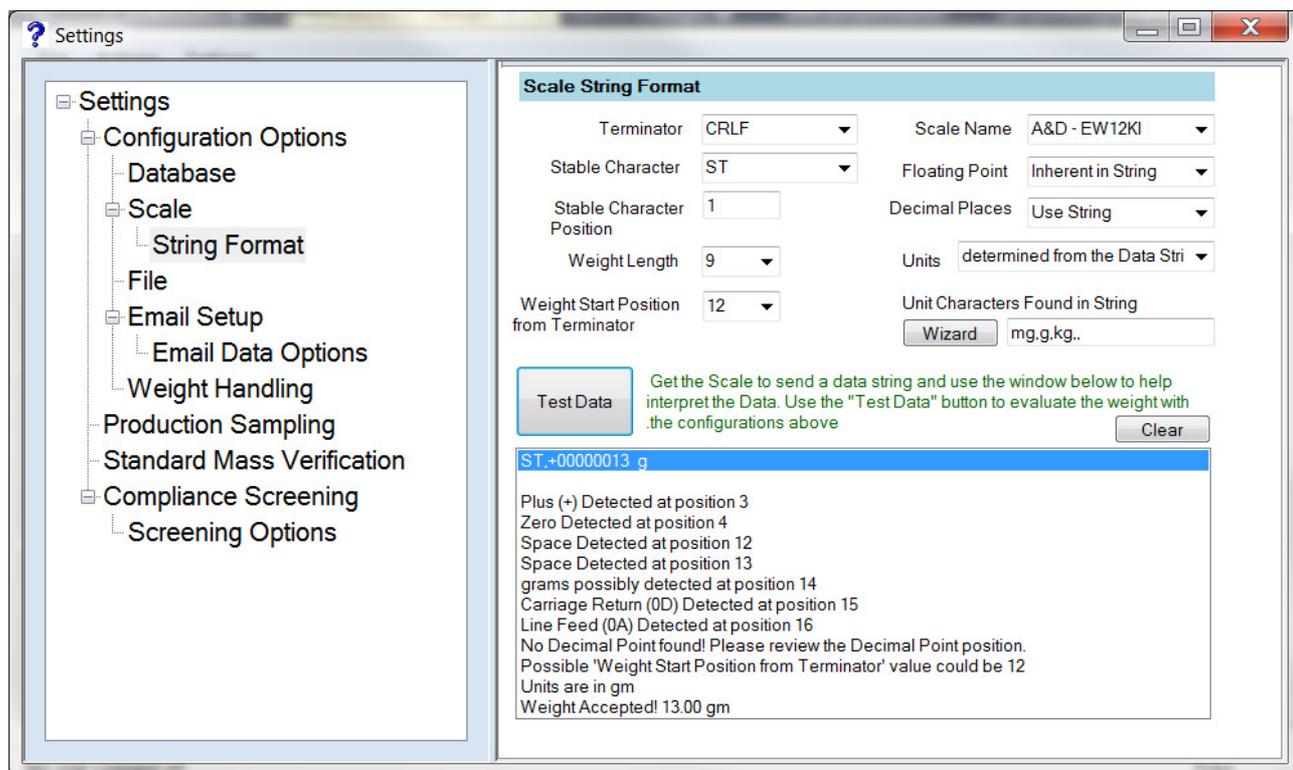
The software reported that a Terminator Carriage Return and Line Feed was detected.

The + sign appears to be the start of the weight value and its position is 3.

Hence the "Weight Start Position from terminator" will be  $15 - 3 = 12$  as recommended in the last line.

The weight length, appears to be about 9 characters, and "g" is used for the grams unit.

Pressing the "Test Data" will show the following ...



see the bottom 2 lines.

"Units are in gm"

"Weight Accepted! 13.00 gm"

Hence we have successfully formulated the string.